

**KAT-A4963 ROD BOLTS**  
**INSTALLATION INSTRUCTIONS**  
**FOR LS1, LS2, LS3, LS6, L92**

3/12/2008 Rev.0

- Remove factory bolts and ferrules. Clean bolts
- Apply the supplied CMD Extreme Pressure Lube #3 generously to the bottom of the rod bolt head and the threads
- Torque bolts to 35ft-lb and then loosen completely at least 3 times to burnish threads
- Final torque rod bolts to 45 ft/lbs. The equivalent bolt stretch should be between 0.006" and 0.007"
- Contact Katech Inc. for further questions

**KAT-A4963 ROD BOLTS**  
**INSTALLATION INSTRUCTIONS**  
**FOR LS7 TITANIUM RODS**

3/12/2008 Rev.0

- Remove factory bolts. Clean bolts
- Do **NOT** apply the supplied CMD Extreme Pressure Lube #3 on threads. Use only Dow Molykote 1000 lube.
- Torque bolts to 35ft-lb and then loosen completely at least 3 times to burnish threads
- Final torque rod bolts to 45 ft/lbs. The equivalent bolt stretch should be between 0.006" and 0.007"
- Contact Katech Inc. for further questions